It’s All about Building a Better Product for Our Clients!

Model: IEZA4.5S  Split-System, Air-Cooled 4.5 Ton Chiller

**Standard Features:**
- ETL listed to UL1995 & CAN/CSA C22.2 No. 236-11, 4th edition, 10/14/2011
- Single point power connection
- Pentra Microsmart, Programmable Logic Controller (PLC) with easy to use HMI touch screen display
- STAINLESS STEEL, brazed plate evaporator
- Scroll compressor with crankcase heater
- Suction accumulator
- Water flow switch
- Hot gas by-pass capacity control
- 24V control transformer
- Direct drive condenser fan motor
- Rust resistant, high CFM, aluminum condenser fan blade
- Condenser(s): copper tube/aluminum fin
- Compressor motor contactor
- Condenser motor and control circuit fusing
- Painted (Powder Coated), galvanized sheet metal cabinet
- 1/2" insulation on all water and Low pressure refrigerant lines
- Liquid line drier, sight glass, solenoid, TXV
- Complete refrigerant charge from factory
- Factory Performance Test prior to shipment

**Options:**
- Remote Idec touchscreen control panel
- Industrial VPN Router
- 5 Port Ethernet Switch
- BacNet Gateway
- Process Pump VFD Controller
- VFD Compressor Control
- 4 year extended compressor warranty
- Casters (factory mounted)
- 115 volt (rain tight) service outlet
- Non Fused Disconnect
- Phase Monitor, line voltage monitor offering protection against phase loss/reversal, unbalance and High/Low voltage
- Compressor fusing
- Compressor Sound Cover
- Flooded cond. w/receiver/head pressure control (0°F)
- Heated, flooded cond. w/receiver/head pressure Water flow meter control (-20°F)
- Dual process pump with auto changeover
- Pump suction isolation valve
- Water pressure gauge set
- Copper finned condenser coil (coastal protection)
- Coastal powder coat paint protection
- E-Coat Condenser Coil (coastal protection)
- Water Flow Meter
- Auto city water changeover panel with filter
- Stainless steel, SCH80 PVC or Polypropylene piping for deionize and reverse osmosis water systems
- Door Mounted HMI with weather proof cover

*Includes (Model OC4.5S) Outdoor Condenser*
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Model: IEZA4.5S Split-System, Air-Cooled 4.5 Ton Chiller

Product Dimensional Drawing
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**Dimensional & Electrical Table (Single Circuit)**

<table>
<thead>
<tr>
<th>Chiller Models</th>
<th>Length (in)</th>
<th>Width (in)</th>
<th>Height (in)</th>
<th>Power</th>
<th>Compressor</th>
<th>LRA ea.</th>
<th>LRA ea.</th>
<th>Fan Motor</th>
<th>MCA</th>
<th>M.O.P</th>
<th>Weight</th>
<th>Condenser Selection</th>
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</thead>
<tbody>
<tr>
<td>IEZA4.5SSE5</td>
<td>44</td>
<td>28</td>
<td>36</td>
<td>208/230V 1</td>
<td>60Hz</td>
<td>1</td>
<td>5</td>
<td>25.0</td>
<td>129</td>
<td>1</td>
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**OC4.5S (Outdoor Condenser Specs)**

<table>
<thead>
<tr>
<th>Condenser Model</th>
<th>Length (in)</th>
<th>Width (in)</th>
<th>Height (in)</th>
<th>Fan Motor</th>
<th>Refrigerant Connections</th>
<th>Weight / lbs.</th>
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</thead>
<tbody>
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<td>OC4.5S</td>
<td>46</td>
<td>34</td>
<td>47</td>
<td>1/2</td>
<td>3/4&quot; Liquid</td>
<td>235</td>
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**Capacity Table (Refrigerant R407C)**

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<thead>
<tr>
<th>Model</th>
<th>Compressor</th>
<th>LWT °F</th>
<th>80°F</th>
<th>90°F</th>
<th>95°F</th>
<th>100°F</th>
<th>105°F</th>
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<tbody>
<tr>
<td>4.5S</td>
<td>ZB42KCE</td>
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<td>4.3</td>
<td>11.2</td>
<td>4.6</td>
<td>4.8</td>
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<td>9.0</td>
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